

# Transfer troubleshooting decision tree

Follow the first branch that matches your result. Check the exact blank and equipment instructions before changing a setting.

## First, check the setup path

Does your printer, installed ink, paper, process, exact blank, and equipment match the source instructions? If no, stop and correct the mismatched item or seek an applicable source. If yes, use the first branch below that describes the problem.

## Follow the branch for the first matching result

| Check in order                          | Ask                                                                                                   | If no                                                                                                                                                                | If yes                                                                                                                                                                                                                      |
|-----------------------------------------|-------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>1. Source path</b>                   | Do the printer, ink, paper, process, blank, and equipment scope match the cited instructions?         | No -> Stop. Correct the mismatch or find instructions for this exact path.                                                                                           | Yes -> Continue to the first matching result below.                                                                                                                                                                         |
| <b>2. Size or orientation</b>           | Does the file fit verified printer imageable bounds, and does its mirror direction match the process? | No -> Resize or choose a supported feed path. Check the process-specific mirror rule.                                                                                | Yes -> For example, MakerFlo's tumbler method calls for mirroring; Unisub's reverse-print ornament says not to mirror.                                                                                                      |
| <b>3. Moved transfer or double edge</b> | Was the transfer fixed and handled as this material's instructions say?                               | No -> Follow the exact fixation step on a test item. MakerFlo calls for tightly taped paper; JPPlus fabric tips name lint rolling, fixation, and a protective sheet. | Yes -> Check the handling and removal sequence before changing heat or time.                                                                                                                                                |
| <b>4. Unexpected color or coverage</b>  | Are the ink, paper, blank, process, and setting supported in this equipment context?                  | No -> Correct the mismatched item or use the source for the exact combination.                                                                                       | Yes -> Compare recorded preparation and settings with the applicable source. Test one change and log the result. MakerFlo describes chart values as starting guidance that varies by equipment, environment, and technique. |
| <b>5. No branch fits</b>                | Do you still lack a source-backed explanation?                                                        | No -> Keep the item, file, source URL, equipment ID, and settings together; contact that supplier's support path.                                                    | Yes -> Do not borrow a nearby blank's setting or state a cause as confirmed.                                                                                                                                                |

Source scopes: MakerFlo Automatic Tumbler Press manual (checked 2026-09-22) and settings chart (2026-09-23); JPPlus fabric tips and Unisub cast-acrylic ornament instructions (2026-09-22). Each example applies only to its named material or method. No physical test by this site is claimed.

[MakerFlo press manual](#) | [MakerFlo chart](#) | [JPPlus fabric tips](#) | [Unisub ornament](#)